

**ABSTRACT OF THE DISCLOSURE**

A developer, which includes a base toner containing at least a binding resin and a coloring agent; and inorganic fine particles; wherein the base  
5 toner satisfies  $105 \leq \text{SF-1} \leq 130$  and  $120 \leq \text{SF-2} \leq 180$ ,  
wherein  $\text{SF-1} = ((\text{absolute maximum length of a particle of the base toner})^2 / \text{area of the particle of the base toner}) \times (\pi/4) \times 100$ , wherein  $\text{SF-2} = (\text{peripheral length of the particle of the base toner})^2 / (\text{area of the base toner}) \times$   
10  $(1/4\pi) \times 100$ , wherein the inorganic fine particles have an average particle diameter that ranges between 30nm to 160 nm.